

Al In Manufacturing

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Why AI Matters in Manufacturing



- Drives productivity and efficiency
- Enables predictive insights and real-time decision making
- Expands technician roles beyond traditional mechanical/electrical tasks

Smart Automation & Robotics

- Collaborative robots (cobots) adaptable to tasks
- Machine vision for defect detection and precision alignment
- Al-powered predictive maintenance for uptime



Data & Process Optimization

- Al-driven sensors and IIoT data collection
- Process analytics suggest efficiency improvements
- Digital twins simulate changes before implementation



Quality & Safety

- Automated AI quality control beyond human vision
- Al safety systems monitoring zones and hazards
- Compliance with OSHA and ISO standards



Human–Al Collaboration



- Al supports decision making in scheduling, resources, maintenance
- Shifts skills to troubleshooting and exception management
- Technicians and AI as partners, not replacements

Career Pathways for 2-Year Graduates

- Al-Assisted Maintenance Technician
- Smart Manufacturing Technician
- Industrial Data Technician
- Automation Specialist
- Quality Control Analyst (AI-Integrated)



Skills for the AI-Enabled Technician

- Configure and troubleshoot AI-powered sensors/robots
- Run predictive maintenance software
- Integrate PLCs with AI platforms
- Operate dashboards and digital twins
- Validate Al quality reports and train peers



Key Predictions

- Al transforms—does not replaces—technician roles
- Graduates need hybrid mechanical + digital skills
- Employers demand readiness for Industry 4.0 ecosystems
- Education programs must embed AI knowledge & skills

So, What Should We Do?

- Ask the employers that will employ you future manufacturing grads to co-lead your work
- What do we know so far about AI in Manufacturing curriculum?

 How do we get busy industry subject matter experts to talk with us?



The Business & Industry Leadership Team (BILT) Model

A Co-Leadership Approach to Workforce Development

Introduction to the BILT





BUSINESS & INDUSTRY LEADERSHIP TEAM MODEL



The **BILT Model** is:

- Advisory Committee 2.0 takes employer relationships to the next level
- A structured, repeatable, very efficient process, for any program
- A model that puts employers in a co-leadership/co-ownership role that greatly increases engagement with college programs
- Modified DACUM that takes
 MUCH less time than a DACUM





BILT Roots

National Science Foundation (NSF)
Center of Excellence in Convergence
Technology based at Collin College (TX)
[2012-2023]

Established BILT model through work with business leaders from across the nation to determine **Knowledge**, **Skills**, **and Abilities** "workforce ready" graduates will need.

Implemented at more than 150+ institutions, national centers, and projects in multiple disciplines.

Recognized by funders nationally as a leading model for strategic employer engagement





Annual Cycle

Expand Engagement

BILT members provide work-based learning opportunities; serve as guest speakers, adjunct faculty.

Recruit BILT Members

Add 1-2 new employers annually.



Orientation

Welcome new members and set expectations. Explain BILT model and benefits.



Employers and faculty discuss emerging industry trends.



BILT Annual Cycle



KSA Analysis Meeting

Employers prioritize Knowledge, Skills, and Abilities (KSA) for workforce-ready graduates.

Feedback Meeting

Program faculty report to employers the results of cross-reference process and planned course changes.





Cross-Reference Process

Program faculty compare prioritized KSAs to existing curriculum for modifications and updates.





Businesses SMEs:

- Co-lead programs
- Prioritize Knowledge, Skills and Abilities (KSAs) they want graduates to have 12-36 months into the future (at a program level)
 - Structured, repeatable process
 - Synchronous discussion
- Predict Labor Market Demand
- Predict trends during other meetings annually

Faculty SMEs:

- Attend KSA mtg as active listeners and questioners
- Cross reference KSAs to existing curriculum to determine gaps and coverage
- Diligently try to update curriculum to address KSAs needed by businesses
- Provide businesses with feedback regarding implementation and discuss challenges

Annual BILT Meetings

- KSA Analysis Meeting
 In-person w/hybrid option (1.5 -2 hours)
- Feedback Meeting
 Virtual format (1 hour)
- Industry Trends Meeting
 Virtual format (45 min hour)

Emphasis is on **growing a pipeline** of right-skilled job candidates





DEVELOPING THE TALENT PIPELINE AT FORSYTH TECH











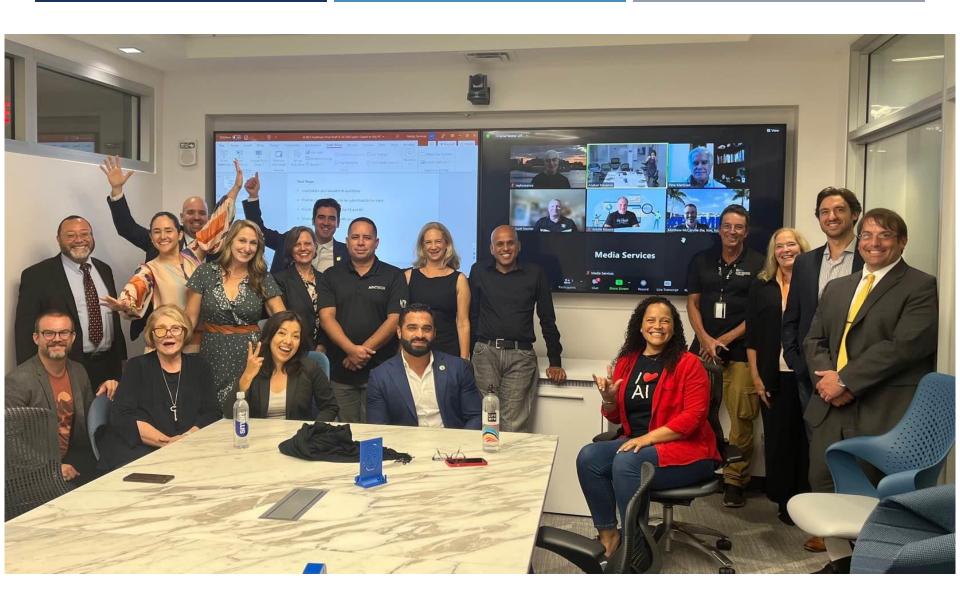
Industry leaders and college faculty collaborate to give middle and high school students exposure to the field of engineering and manufacturing. Students learn about academic pathways that lead to careers through hands-on exploration.





BILT DRIVES INNOVATION

- Cybersecurity BILT drove build of AS and BS in Cyber that now has over 1200 enrollees and massive demand
- Cloud BILT guided development of AS and BS that were recently approved
- Data Analytics BILT guided updates for Data Analytics AS and BS.
- AI BILT team led creation of the AI credentials at Miami Dade College including 2 CC's, AS, and BS now with almost 2000 students in the program that began Fall 2023.
- Semiconductor BILT and Aerospace BILT in development



BILT ACADEMY

College Teams Receive:

- I. One-on-one coaching sessions
- 2. Cohort training on each step of the BILT Annual Cycle
- 3. On-demand access to BILT templates and resources
- 4. Facilitation of KSA Analysis with employers to ensure curriculum is industry responsive



SERVING ON BILT – DRIVING VALUE

We are in the business of employing the future of America.



BILT – What's in it for me?

- Delivering relevant, industry sought-after skills
- Students more prepared to enter the workforce
- Early business engagement exposes students to business perspective and taxonomy (Mentoring, internships, externships, business-graded capstone courses, apprenticeships)

BUSINESS LEADER

- Entry-level employees with "hit-the groundrunning" skills
- Ability to tangibly give back to the community
- Ability to tap eager talent in transitioning to the workforce
- Time value realized and appreciated

To Learn about BILT – Ask About the BILT Academy



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